UNDER PUBLIC REVIEW SMAQMD BACT CLEARINGHOUSE

CATEGORY: **MISCELLANEOUS** Small Emitter BACT (PTE < 10 lb/day) **BACT Size:** CONCRETE RECYCLER **BACT Determination Number:** 146 **BACT Determination Date: Equipment Information Permit Number:** 24381 **Equipment Description:** CONCRETE RECYCLER Unit Size/Rating/Capacity: **Equipment Location:** RIVER CITY WASTE RECYCLERS, LLC 10286 WATERMAN RD ELK GROVE, CA **BACT Determination Information** Standard: **ROCs** Technology **Description:** Basis: Standard: **NOx** Technology **Description:** Basis: Standard: SOx Technology **Description:** Basis: Standard: **PM10** Baghouse serving crusher(s), water sprays at other material transfer points, use of water spray Technology equipment on stockpiles and compliance with the latest opacity requirements of 40 CFR Subpart **Description:** 000 Achieved in Practice Basis: Standard: PM2.5 Technology Baghouse serving crusher(s), water sprays at other material transfer points, use of water spray equipment on stockpiles and compliance with the latest opacity requirements of 40 CFR Subpart **Description:** Achieved in Practice Basis: Standard: CO Technology **Description:** Basis: Standard: **LEAD** Technology Description: Basis: Comments: This BACT is for a stationary concrete recycling operation.

Phone No.: (916) 874 - 7357

email: ftrujillo@airquality.org

Printed: 1/11/2018

District Contact: Felix Trujillo



BEST AVAILABLE CONTROL TECHNOLOGY DETERMINATION

DETERMINATION

NO.: 146

DATE: January 11, 2018

ENGINEER: Felix Trujillo, Jr.

Category/General Equip

Description: Miscellaneous

Equipment Specific Description: Stationary Concrete Recycling

Equipment Size/Rating: Small Emitter BACT (< 10 lb/day)

Previous BACT Det. No.: None

This BACT determination will be made for a stationary concrete recycling operation including crushing, screening, stacking, conveying equipment and stockpiles with PM10 and PM2.5 less than 10 lb/day.

This BACT was determined under the project for A/C's 24381 and 24382 (River City Waste Recyclers, LLC).

BACT ANALYSIS

A: ACHIEVED IN PRACTICE (Rule 202, §205.1a)

The following control technologies are currently employed as BACT for stationary concrete recycling operations:

District/Agency	Best Available Control Technology (BACT)/Requirements						
		EPA RACT/BACT/LAER Clearinghouse					
	-	ry Concrete Recycling Operation					
	VOC No standard						
US EPA	NOx	No standard					
	SOx	No standard					
	PM10	No standard					
	PM2.5	No standard					
	CO	No standard					

District/Agency	Best Ava	ilable Control Technology (BACT)/Requirements						
	RULE REQUIREMENTS: 40 CFR 60 Subpart OOO – Standards of Performance for Nonmetallic Mineral Processing Plants							
	plants the	This regulation applies to fixed or portable nonmetallic mineral processing plants that include crushing or grinding equipment with capacities of 25 tons/hr or 150 tons/hr, respectively.						
US EPA	This regulation includes two separate opacity limitations based on the construction, modification or reconstruction date of the equipment. Pursuant to 40 CFR Subpart A Section 60.2 (Definitions), installation is included under the definition of construction. For equipment that was installed after April 22, 2008, are subject to an opacity limit of 7% for screening and conveyor transfer points and 12% for crushers. Equipment installed after April 22, 2008, are also required to do monthly inspections on their water spray equipment. A Method 9 (Visible Emissions) source test is required for verification of compliance with the opacity limitations of the NSPS.							
	standard initial so Section using El	For equipment that is served by a baghouse, the regulation sets a PM standard of 0.014 gr/dscf (Section 60.672(a)). The regulation requires an initial source test to verify compliance with this limit (Section 60.675(b)(1)). Section 60.674(c) requires quarterly 30-minute visible emissions inspections using EPA Method 22 or the use of a bag leak detection system (Section 60.674(d)).						
	BACT Source: ARB BACT Clearinghouse							
	ARB BA	ACT Clearinghouse						
	voc	No standard						
	NOx	No standard						
	SOx	No standard						
	PM10	No standard						
ARB	PM2.5	No standard						
	СО	No standard						
	RULE RE None	<u>EQUIREMENTS</u> :						

District/Agency	Best Available Control Technology (BACT)/Requirements						
	BACT Source: SMAQMD BACT Clearinghouse http://www.airquality.org/businesses/permits-registration-programs/best-available-control-technology-(bact)) Stationary Concrete Recycling Operation						
	VOC No standard						
	NOx No standard						
	SOx No standard						
	PM10 No standard						
CMACMD	PM2.5 No standard						
SMAQMD	CO No standard						
	The SMAQMD BACT Clearinghouse does not have an existing BACT for stationary concrete recycling operations. BACT No. 41 applies to aggregate processing plants which are similar type of operations. But the BACT was determined for mino cources. Prior to the 10/28/10 version of District Rule 202 (New Source Review Rule), the District had a BACT threshold of 10 lb/day. Therefore, no small emitte BACTs were determined as none were required. It was only after the implementation of the 0 lb/day BACT threshold, that the District started to develp small emitte BACTs for the smaller sources. Therefore, the more restrictive BACT No. 41 will no be referenced for this BACT determination.						
	RULE REQUIREMENTS: None						

District/Agency	Best Available Control Technology (BACT)/Requirements						
	BACT Source: SCAQMD BACT Guidelines for Non-Major Polluting Facilities, page 13.						
	Stationary Concrete Recycling Operation						
	voc	No standard					
	NOx	No standard					
	SOx	No standard					
	PM10	No standard					
South Coast	PM2.5	No standard					
AQMD	СО	No standard					
	The SCAQMD BACT trigger level is 1 lb/day. Therefore, the SCAQMD BACT Clearinghouse was reviewed as part of this BACT determination. There is no specific BACT guideline for concrete recycling. The SCAQMD does include a BACT for Rock-Aggregate processing with an all rating (SCAQMD BACT Guidelines for Non-Major Polluting Facilities 10/20/00), page 104) that lists a baghouse venting a crusher and water sprays at other material transfer points. Although this BACT is not for a concrete recycling operation, it is similar and will therefore be referenced. RULE REQUIREMENTS: None						
	_	NSR Requirements for BACT, page 3-22.					
	Stationa	ary Concrete Recycling Operation					
	VOC	No standard					
	NOx	No standard					
San Diego	SOx	No standard					
County APCD	PM10	No standard					
	PM2.5	No standard					
	СО	No standard					
	BACT cle	APCD has a BACT trigger level of 10 lb/day. Therefore, the SDAPCD earinghouse will not be referenced for this BACT. EQUIREMENTS:					

District/Agency	Best Ava	ilable Control Technology (BACT)/Requirements				
	BACT Source: BAAQMD BACT Guideline					
	Stationa	ary Concrete Recycling Operation				
	VOC No standard					
	NOx	No standard				
	SOx	No standard				
Bay Area	PM10	No standard				
AQMD	PM2.5	No standard				
	СО	No standard				
	BACT cle	QMD has a BACT trigger level of 10 lb/day. Therefore, the BAAQMD earinghouse will not be referenced for this BACT. EQUIREMENTS:				
San Joaquin Valley APCD	Stational VOC NOx SOx PM10 PM2.5 CO The SJV Clearingh 6.1.4 add the use or points as email (5/2 asked if	APCD BACT trigger level is 2 Ib/day. Therefore, the SJVAPCD BACT ouse was reviewed as part of this BACT determination. BACT Guideline fa baghouse serving a crusher and the use of water sprays at other transfer being technologically feasible. The District contacted the SJVAPCD via 26/16 to Jag Kahlon − SJVAPCD Northern Region Air Quality Engineer) and the A/C permit (S-1926-1-0, Project #930258) had been converted to a The response was that no permit was ever issued for that operation.				

BACT Determination Concrete Recycling January 11, 2018 Page 6 of 8

The following control technologies have been identified as the most stringent, achieved in practice control technologies:

BEST CONTROL TECHNOLOGIES ACHIEVED						
Pollutant	Standard	Source				
VOC	No Standard					
NOx	No Standard					
SOx	No Standard					
PM10	Baghouse serving crusher(s), water sprays at other material transfer points, use of water spray equipment on stockpiles and compliance with the latest opacity requirements of 40 CFR Supart OOO.	SCAQMD, EPA				
PM2.5	No standard					
СО	No Standard					

B. TECHNOLOGICALLY FEASIBLE AND COST EFFECTIVE (Rule 202, §205.1.b.):

Technologically Feasible Alternatives:

Any alternative basic equipment, fuel, process, emission control device or technique, singly or in combination, determined to be technologically feasible by the Air Pollution Control Officer.

The table below shows the technologically feasible alternatives identified as capable of reducing emissions beyond the levels determined to be "Achieved in Practice" as per Rule 202, §205.1.a.

Pollutant	Technologically Feasible Alternatives
voc	Not applicable
NOx	Not applicable
SOx	Not applicable
PM10	Enclosure of crushers, screens, conveyors and transfer points and vented to a baghouse (A)(B)
PM2.5	No other technologically feasible option identified (A)(B)
СО	Not applicable

- (A) This is listed as a technologically feasible BACT in the BAAQMD BACT Document #144.1 for rock and aggregate processing.
- (B) Although the use of enclosed conveyors, screensand transfer points can be listed in this section, a review of portable concrete recycling operation's Method 9 test results show water sprays to be as effective in controlling particulate emissions from conveyors, screens and conveyor transfer points (see Attachment B). Therefore, enclosure of these equipment is not necessary for small emitters.

Cost Effectiveness Analysis Summary

The cost analysis was processed in accordance with the EPA OAQPS Air Pollution Control Cost Manual (Sixth Edition). The sales tax rate was based on the District's standard rate of 8.5% as approved on 10/17/16. The electricity (11.24 cents/kWh) rate were based on an industrial application as approved by the District on 10/17/16. The life of the equipment was based on the EPA cost manual recommendation. The interest rate was based on the previous 6-month average interest rate on United States Treasury Securities (based on the life of the equipment) and addition of two percentage points and rounding up the next higher integer rate. The labor (Occupation Code 51-9021: Crushing, grinding, and polishing machine setters, operators and tenders) and maintenance (Occupation Code 49-9099: Installation, maintenance, and repair workers, all others) rates were based on data from the Bureau of Labor Statistics.

Background:

BAAQMD BACT Document 144.1 – Rock and Aggregate Processing, includes the enclosure of crushers, screens, conveyors and transfer points served by a baghouse. A cost effectiveness determination will be performed in order to determine if it is cost effective to enclose the screen, conveyors and transfer points and have them served by a baghouse. Only the addition of a baghouse will be used to determine if the additional control is cost effective. The EPA cost manual will be used to determine the cost of the baghouse. The enclosure of the equipment and ducting would only add to the cost of the system.

Enclosure of Screen, conveyors and transfers points served by a baghouse:

Equipment Life = 20 years

Total Capital Investment = \$61,108.85

Annualized Total Capital Investment = \$4,903.53 per year

Direct Annual Cost = \$11,771.73 per year

Indirect Annual Cost = \$6,460.62 per year

Total Annual Cost = \$23,135.87 per year

PM10 Removed = 1.825 tons per year

Cost of PM10 Removal = \$12,677.19 per ton reduced

A detailed calculation of the cost effectiveness for PM10 removal with a baghouse is shown in Appendix C. As shown above, the cost of enclosing the equipment and venting the emissions to a baghouse is not cost effective.

Using the PM10 BACT standard for PM2.5:

Since both, PM10 and PM2.5 trigger BACT at > 0 lb/day and PM2.5 is a subset of PM10, BACT for PM2.5 will be triggered whenever BACT is triggered for PM10. Therefore, BACT for PM2.5 will be set to be the same as for PM10.

C. SELECTION OF BACT:

Small emitter BACT (< 10 lb/day) for a stationary concrete recycling operation is the following:

BACT	BACT FOR STATIONARY CONCRETE RECYCLING (< 10 LB PM10, PM2.5/DAY)					
Pollutant	Standard	Source				
VOC	NA	NA				
NOx	NA	NA				
SOx	NA	NA				
PM10	Baghouse serving crusher(s), water sprays at other material transfer points, use of water spray equipment on stockpiles and compliance with the latest opacity requirements of 40 CFR Subpart OOO	SCAQMD, EPA				
PM2.5	Baghouse serving crusher(s), water sprays at other material transfer points, use of water spray equipment on stockpiles and compliance with the latest opacity requirements of 40 CFR Subpart OOO	SCAQMD, EPA				
СО	NA	NA				

BACT Determination Concrete Recycling January 11, 2018 Page 9 of 8

REVIEWED BY:	DATE:	
APPROVED BY:	DATE:	

Attachment A Review of BACT Determination

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT Best Available Control Technology (BACT) Guidelines for Non-Major Polluting Facilities*

10-20-2000 Rev. 0

Equipment or Process:

Rock - Aggregate Processing

	Criteria Pollutants						
Rating/Size	VOC	NOx	SOx	CO	PM10	Inorganic	
8					Baghouse Venting Jaw		
All					Crushers, Cone Crushers,		
2 ***					and Material Transfer		
					Points Adjacent to and		
					after these Items; and		
		7			Water Sprays at Other		
					Material Transfer Points		
					(1990)		

^{*} Means those facilities that are not major polluting facilities as defined by Rule 1302 - Definitions

Attachment B

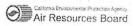
EPA Method 9 Test Results for Concrete Recycling Operations



VISIBLE EMISSION OBSERVATION FORM

Granita Cons. Street Address 12300 White City Roncho Cordon. Phone 9/6 4/7 5308 Process Equipment Ownerscreen Warries	truction Co		ervation -2.4	Date 7 - 7 3		Start 1	ime IOAM	End Time
12300 White	ROCK Rd	Se Min	0	15	30			10:30A
R. I. C.	State Zio	1	_	1	-	45	C	omments
Conche Cordous	CA GERMA				0	01		
Phone	Source ID M	2	10	0	0	0		
7/6 417 5309	9 02 13 6 CC	3	0		-	7		
Process Equipment	10,1300 9R		-	0	0	0		
Control Equipment	Operating Mode	4	10	0	0	0		
Control Equipment		5	0	0	-			
	Operating Mode	6		-	0	0		
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Finel Sid		7	10	0	0	0		
Fines Sike Cont	10-4 05	8	7	-				
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Speed Star	Clear End Clear	20	01					
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	WW End: NW			0 0	2 6	2		
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ED/TCAB-082 (New 3/06)



VISIBLE EMISSION OBSERVATION FORM

Company Name	6.10.11		vation D		٦	Start 1		End Time	
Strange Const	nuction co.		-2-	1-1)	2:	10 Pm	240 PM	1
Greate Const. Street Address 12300 White City Rancho Curdova	Ruck Rdi	Min	0	15	30	45	С	omments	
City Rancha Curdaya	State Zip	$\frac{1}{2}$	0	0	0	0			
PHONE	Source ID Number 90.13669R	3	0	0	0	0			
916 417 5309 Process Equipment	90.1)669R Operating Mode	4	0	0	0	0			
Powerscreen Warrior	Operating widge	5	0	0	0	0			
Control Equipment	Operating Mode	6	0	0	0	0			
Describe Emission Point		7	0	0	0	0			-
Middle Deck Side	Conveyor,	8	0	0	0	0	n 8 n n s		
		9	0	0	0	0			
Height Above Ground Level	Height Relative to Observer	10	0	0	0	0			
Distance from Observer	Start: 2 End: 2] 11	0	0	0	0			
Start: JU' End. JU'	Direction from Observer Start: N E End: N E	12	0	0	0	0			
Describe Emissions		13	0	0	0	0			
Start: Nanc Emission Color	End: Nanc If Water Droplet Plume	15	0	0	8	0			
Start None End None	Altached Detached D	16	0	0	0	0			
Point in plume at which opacity was of Start: End:	determined	17	0	0	0	0		***************************************	
Describe Plume Background		18	0	0	0	0			
Start Farth Material End: Background Color	Sky Conditions	19	0	0	0	0			
Start: Aromaish Same	Start: C/CC End Clee/	20	0	0	0	0			
Wind Speed Start: Sap HEnd: Saph	Start: C/C C End: C/cc/ Wind Direction Start: N W End: N W	21	0	0	0	0			
Ambient Temp	Wet Bulb Temp RH, Percent	22	0	0	0	0			
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		24	0	0	0	0			
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Plume U		27	0	0	0	0		···	
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SACRAMENTO METROPOLITAN AIR QUALITY MANAGEMENT DISTRICT SOURCE TEST REPORT

NAME OF APPLICANT: A & A Concrete SOURCE TEST DATE(S): August 7, 2008								
IAIL JI PILAO	3272 Berry Avenue Sacramento, CA 95828	PERMIT NO.:	21283					
EQUIPMENT LOCATION (ADDRESS): 8272 Berry Avenue, Sacramento, CA 95828								
SOURCE TESTER: John Finnell								
DATE CONSTRUCTION AUTHORIZED: July 29, 2008								
TYPE OF TEST: INITIAL ROUTINE FOLLOW-UP		WEATHE	R WIND DIRECTION &	VELOCITY				
		Clear	skies 0-1 m	nph				
USUAL OPERA	TING SCHEDULE FOR THIS EQUIPMENT:	14 hours/day, 575 hours	quarter, and 575 hours/	year				
NAMES AND TITLES OF PERSONS CONTACTED: Dan Barber, D.K. Barber P.E. & Associates								
deviations from the A/C were observed: a) the two deck screen was 5' x 11' rather than 4' x 10'; b) the crusher engine was different than permitted; and c) the smaller, stacker engine was 85 hp rather than 73 hp. The changes were noted in the inspection reports and the evaluation was amended to account for the changes. The following test was performed. 1. EPA Method 9 – Visible Emissions – Opacity The visual emissions (VE) reader was certified by the Air Resources Board. His VE certificate was current and had an expiration date of December 19, 2008. The equipment complies with the opacity limitations as indicated in the summary below.								
Location No.	Emission Point	Opacity Limit (%)	Maximum 15 second Reading	Pass				
1	Receiving Pan & Vibrating Grizzly	10	10	Yes				
2	Conveyor Under Crusher	10	0	Yes				
3	2 Deck Screen	10	0	Yes				
4	Conveyor Under Screen	10	10	Yes				
5	Crusher Impact 4242	15	10	Yes				
6	Conveyor Return to Crusher	10	0	Yes				
7	Conveyor (cross) from Lower Screen Deck	10	0	Yes				
8	Conveyor Product Stacker	10	0	Yes				
REVIEWING ACCOUNTS PERMIT Jeff Weiss ENGR:								
FIAGIV.	1. 0010	LI-OIL						

SACRAMENTO METROPOLITAN AIR QUALITY MANAGEMENT DISTRICT

FIELD INSPECTION REPORT

	i and am familiar with the safety equipment necessary irce as listed in the ACode of Safe Practices-Field y Manual.	X Lasked the source if there were any hazards to be aware of on site prior to the inspection.		
SOURCE	Golden State Crushing	P/O NO24232 DATE 4/27/15		
ADDRESS	5980 Outfall Circle, Sacramento	PHONE (916-826-8067)		
CONTACT PE	RSON Scott Silva	TITLE Managing Member		
INSPECTOR	Felix Trujillo, Jr.	TIME <u>9:30</u> [X]AM []PM		
WEATHER	Clear	WIND DIRECTION & SPEED S@0-3 mph		
EQUIPMENT conveyors.	OBSERVED Electric concrete recycli	ing equipment consisting of screens, a crusher and		
OPERATING	SCHEDULE: HOURS/DAY	DAYS/WEEK		
TYPE:	[] Annual [] Breakdown [] Complaint	[]Follow-up []Surveillance [X]other Initial		
sprays on the operation was Air Quality Spe	equipment and stockpiles. There were no subject to Method 9 testing to comply with			
Signature:		Supervisor: 400 5-31-16		

	Method 9 Summary	
Observed Points	Compliance Standard	Measured VE
Jaw Crusher	12	0
Jaw Crusher Conveyor	7	0
Cone Crusher	12	0
Screen	7	0
Belt Conveyor #1	7	0
Belt Conveyor #2	7	0
Belt Conveyor #3	7	0
Belt Conveyor #4	7	0
Belt Conveyor #5	7	0
Belt Convryor #6	7	0
Under Screen Conveyor	7	0
Screen Cross Conveyor	7	0
Transfer Conveyor #1	7	0
Transfer Conveyor #2	7	0

×5-31-16

AttachmentCost-Effectiveness Analysis

COST EFFECTIVENESS ANALYSIS FOR BAGHOUSE

This cost effectiveness analysis was performed using EPA's OAQPS Control Cost Manual EPA publication No. 452/B-02-001, Chapter 1, Baghouses and Filters (12/98)

FACILITY NAME: River City Waste Recyclers

10286 Waterman Road, Elk Grove, CA 95624 24381 & 24382 LOCATION: PERMIT NO.:

Concrete Recycling Operation EQUIPMENT DESCRIPTION:

PM10 Baghouse Cost Effective Requirements PM Cost effective Number
PM emission from concrete reydling operation 11400 \$/ton 1.825 tons/ver CRF (5% interest and 20 year life) 0.080242587

Particulate Matter Control (Bag House) Cost Analysis er or reverse air bag house 2 Table 1.1

7.478512079 equation 1.11

Gas to cloth ratio for shaker or reverse air bag house 10 Table 1.4 1 Table 1.4 0.1

acfm of system 12000 acfm 1604.597261 ft^2 Cost of Bag house common housing design \$ 13,800,73 Cost of insulation
Cost of bag (Pulse jet, BBR - fiberglass, Table 1.8), bottom \$ 4,619.25 \$ 2,711.77 Bag house cages 119.57 12.23 **\$/**cage 1,462.25 cage cost Total cage costs Equipment Costs (A) \$ 22,594.00

\$ 2,259.40 0.10*A \$ 1,920.49 0.085*A \$ 1,129.70 0.05*A Instrumentation California Sales taxes Freight Purchase Equipment Cost (PEC) \$ 27,903.59

Direct Installation Costs

\$ 1,116.14 0.04*PEC Foundation & Supports Handling & erection \$ 13,951.79 0.50*PEC \$ 2,232.29 0.08*PEC \$ 279.04 0.01*PEC \$ 1,953.25 0.07*PEC Electrical Insulation for ductwork Painting Total direct installation costs 1,116.14 0.04*PEC \$ 20,648.65

Indirect Costs (installation)

\$ 2,790.36 0.10*PEC \$ 5,580.72 0.20*PEC \$ 2,790.36 0.10*PEC \$ 279.04 0.01*PEC Engineering
Construction and field expense Contractor fees Starup-up 279.04 0.01*PEC 837.11 0.03*PEC Performance test \$ 837.11 \$ 12,556.61 Contingencies Total indirect installation costs

Total Capital Investment (TCI) (PEC+DC+IC) \$61,108.85

Direct Annual Costs

\$1,803.10 (.5 hr/shift) (1 shift/8 hrs)(2080 hrs/yr)*\$11.24 \$270.47 15% of operating Labor Operating Labor Supervisor \$2,310.10 (.5 hr/shift) (1 shift/8 hrs)(2080 hrs/yr)*\$17.77 \$2,310.10 100% of maintenance labor Maintenance Labor Material

\$5,077.96 (0.000181)(12000 acfm)(10 in H20)(2080 hr/yr)(\$0.1124 kW/h) \$ 11,771.73 Electricity

Total Annual DC

Indirect Annual Costs

Overhead Admin charges \$4,016.26 60% of total labor and material

\$1,222.18 2% of TCI Property Tax \$611.09 1% of TCI \$611.09 1% of TCI Insurance \$4,903.53 \$11,364.15 Capital Recovery Total Annual IC Total Annal Costs (DAC + DIC) \$23,135.87

TAC/tons controlled \$12,677.19